

IEEE 1580 MULTICONDUCTOR COLOUR CODE
 SINGLE EXTRUDED STRIPES

CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR	2ND TRACER COLOUR	CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR	2ND TRACER COLOUR
1	BLACK	-	-	31	GREEN	BLACK	ORANGE
2	WHITE	-	-	32	ORANGE	BLACK	GREEN
3	RED	-	-	33	BLUE	WHITE	ORANGE
4	GREEN	-	-	34	BLACK	WHITE	ORANGE
5	ORANGE	-	-	35	WHITE	RED	ORANGE
6	BLUE	-	-	36	ORANGE	WHITE	BLUE
7	WHITE	BLACK	-	37	WHITE	RED	BLUE
8	RED	BLACK	-	38	BLACK	WHITE	GREEN
9	GREEN	BLACK	-	39	WHITE	BLACK	GREEN
10	ORANGE	BLACK	-	40	RED	WHITE	GREEN
11	BLUE	BLACK	-	41	GREEN	WHITE	BLUE
12	BLACK	WHITE	-	42	ORANGE	RED	GREEN
13	RED	WHITE	-	43	BLUE	RED	GREEN
14	GREEN	WHITE	-	44	BLACK	WHITE	BLUE
15	BLUE	WHITE	-	45	WHITE	BLACK	BLUE
16	BLACK	RED	-	46	RED	WHITE	BLUE
17	WHITE	RED	-	47	GREEN	ORANGE	RED
18	ORANGE	RED	-	48	ORANGE	RED	BLUE
19	BLUE	RED	-	49	BLUE	RED	ORANGE
20	RED	GREEN	-	50	BLACK	ORANGE	RED
21	ORANGE	GREEN	-	51	WHITE	BLACK	ORANGE
22	BLACK	WHITE	RED	52	RED	ORANGE	BLACK
23	WHITE	BLACK	RED	53	GREEN	RED	BLUE
24	RED	BLACK	WHITE	54	ORANGE	BLACK	BLUE
25	GREEN	BLACK	WHITE	55	BLUE	BLACK	ORANGE
26	ORANGE	BLACK	WHITE	56	BLACK	ORANGE	GREEN
27	BLUE	BLACK	WHITE	57	WHITE	ORANGE	GREEN
28	BLACK	RED	GREEN	58	RED	ORANGE	GREEN
29	WHITE	RED	GREEN	59	GREEN	BLACK	BLUE
30	RED	BLACK	GREEN	60	ORANGE	GREEN	BLUE

ICEA METHOD 1 K-2 MULTICONDUCTOR COLOUR CODE

(SAME AS NEMA WC57 TABLE E-2)

SINGLE STRIPES

CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR	2ND TRACER COLOUR	CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR	2ND TRACER COLOUR
1	BLACK	-	-	31	BROWN	YELLOW	ORANGE
2	RED	-	-	32	BLACK	BROWN	GREEN
3	BLUE	-	-	33	RED	BROWN	ORANGE
4	ORANGE	-	-	34	BLUE	BROWN	ORANGE
5	YELLOW	-	-	35	ORANGE	BROWN	ORANGE
6	BROWN	-	-	36	YELLOW	BROWN	BLUE
7	RED	BLACK	-	37	BLACK	-	BLUE
8	BLUE	BLACK	-	38	RED	-	GREEN
9	ORANGE	BLACK	-	39	BLUE	-	GREEN
10	YELLOW	BLACK	-	40	ORANGE	-	GREEN
11	BROWN	BLACK	-	41	YELLOW	-	BLUE
12	BLACK	RED	-	42	BROWN	-	GREEN
13	BLUE	RED	-	43	RED	BLACK	GREEN
14	ORANGE	RED	-	44	BLUE	BLACK	BLUE
15	YELLOW	RED	-	45	ORANGE	BLACK	BLUE
16	BROWN	RED	-	46	YELLOW	BLACK	BLUE
17	BLACK	BLUE	-	47	BROWN	BLACK	RED
18	RED	BLUE	-	48	BLACK	RED	BLUE
19	ORANGE	BLUE	-	49	BLUE	RED	ORANGE
20	YELLOW	BLUE	-	50	ORANGE	RED	RED
21	BROWN	BLUE	-	51	YELLOW	RED	ORANGE
22	BLACK	ORANGE	RED	52	BROWN	RED	BLACK
23	RED	ORANGE	RED	53	BLACK	BLUE	BLUE
24	BLUE	ORANGE	WHITE	54	RED	BLUE	BLUE
25	YELLOW	ORANGE	WHITE	55	ORANGE	BLUE	ORANGE
26	BROWN	ORANGE	WHITE	56	YELLOW	BLUE	GREEN
27	BLACK	YELLOW	WHITE	57	BROWN	BLUE	GREEN
28	RED	YELLOW	GREEN	58	BLACK	ORANGE	GREEN
29	BLUE	YELLOW	GREEN	59	RED	ORANGE	BLUE
30	ORANGE	YELLOW	GREEN	60	BLUE	ORANGE	BLUE

**ICEA
METHOD 4**

All Conductors: Black

CONDUCTOR	SURFACE PRINT	CONDUCTOR	SURFACE PRINT
NUMBER	LEGEND	NUMBER	LEGEND
1	1-ONE-1	26	26-TWENTY-SIX-26
2	2-TWO-2	27	27-TWENTY-SEVEN-27
3	3-THREE-3	28	28-TWENTY-EIGHT-28
4	4-FOUR-4	29	29-TWENTY-NINE-29
5	5-FIVE-5	30	30-THIRTY-30
6	6-SIX-6	31	31-THIRTY-ONE-31
7	7-SEVEN-7	32	32-THIRTY-TWO-32
8	8-EIGHT-8	33	33-THIRTY-THREE-33
9	9-NINE-9	34	34-THIRTY-FOUR-34
10	10-TEN-10	35	35-THIRTY-FIVE-35
11	11-ELEVEN-11	36	36-THIRTY-SIX-36
12	12-TWELVE-12	37	37-THIRTY-SEVEN-37
13	13-THIRTEEN-13	38	38-THIRTY-EIGHT-38
14	14-FOURTEEN-14	39	39-THIRTY-NINE-39
15	15-FIFTEEN-15	40	40-FORTY-40
16	16-SIXTEEN-16	41	41-FORTY-ONE-41
17	17-SEVENTEEN-17	42	42-FORTY-TWO-42
18	18-EIGHTEEN-18	43	43-FORTY-THREE-43
19	19-NINETEEN-19	44	44-FORTY-FOUR-44
20	20-TWENTY-20	45	45-FORTY-FIVE-45
21	21-TWENTY-ONE-21	46	46-FORTY-SIX-46
22	22-TWENTY-TWO-22	47	47-FORTY-SEVEN-47
23	23-TWENTY-THREE-23	48	48-FORTY-EIGHT-48
24	24-TWENTY-FOUR-24	49	49-FORTY-NINE-49
25	25-TWENTY-FIVE-25	50	50-FIFTY-50

ICEA METHOD 1 K-1 MULTICONDUCTOR COLOUR CODE
 (SAME AS NEMA WC57 TABLE E-3)
 SINGLE STRIPES

CONDUCTOR NUMBER	BASE Colour	1ST TRACER Colour	CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR
1	BLACK	-	31	ORANGE	BLACK
2	WHITE	-	32	BLUE	BLACK
3	RED	-	33	BLACK	WHITE
4	GREEN	-	34	RED	WHITE
5	ORANGE	-	35	GREEN	WHITE
6	BLUE	-	36	BLUE	WHITE
7	WHITE	BLACK	37	BLACK	RED
8	RED	BLACK	38	WHITE	RED
9	GREEN	BLACK	39	ORANGE	RED
10	ORANGE	BLACK	40	BLUE	RED
11	BLUE	BLACK	41	RED	GREEN
12	BLACK	WHITE	42	ORANGE	GREEN
13	RED	WHITE	43	BLACK	-
14	GREEN	WHITE	44	WHITE	-
15	BLUE	WHITE	45	RED	-
16	BLACK	RED	46	GREEN	-
17	WHITE	RED	47	ORANGE	-
18	ORANGE	RED	48	BLUE	-
19	BLUE	RED	49	WHITE	BLACK
20	RED	GREEN	50	RED	BLACK
21	ORANGE	GREEN	51	GREEN	BLACK
22	BLACK	-	52	ORANGE	BLACK
23	WHITE	-	53	BLUE	BLACK
24	RED	-	54	BLACK	WHITE
25	GREEN	-	55	RED	WHITE
26	ORANGE	-	56	GREEN	WHITE
27	BLUE	-	57	BLUE	WHITE
28	WHITE	BLACK	58	BLACK	RED
29	RED	BLACK	59	WHITE	RED
30	GREEN	BLACK	60	ORANGE	RED

ICEA
 TABLE E-1

CONDUCTOR NUMBER	BASE Colour	1ST TRACER Colour	2ND TRACER Colour	CONDUCTOR NUMBER	BASE COLOUR	1ST TRACER COLOUR	2ND TRACER COLOUR
1	BLACK	-	-	31	GREEN	BLACK	ORANGE
2	WHITE	-	-	32	ORANGE	BLACK	GREEN
3	RED	-	-	33	BLUE	WHITE	ORANGE
4	GREEN	-	-	34	BLACK	WHITE	ORANGE
5	ORANGE	-	-	35	WHITE	RED	ORANGE
6	BLUE	-	-	36	ORANGE	WHITE	BLUE
7	WHITE	BLACK	-	37	WHITE	RED	BLUE
8	RED	BLACK	-	38	BLACK	WHITE	GREEN
9	GREEN	BLACK	-	39	WHITE	BLACK	GREEN
10	ORANGE	BLACK	-	40	RED	WHITE	GREEN
11	BLUE	BLACK	-	41	GREEN	WHITE	BLUE
12	BLACK	WHITE	-	42	ORANGE	RED	GREEN
13	RED	WHITE	-	43	BLUE	RED	GREEN
14	GREEN	WHITE	-	44	WHITE	WHITE	BLUE
15	BLUE	WHITE	-	45	WHITE	BLACK	BLUE
16	BLACK	RED	-	46	RED	WHITE	BLUE
17	WHITE	RED	-	47	GREEN	ORANGE	RED
18	ORANGE	RED	-	48	ORANGE	RED	BLUE
19	BLUE	RED	-	49	BLUE	RED	ORANGE
20	RED	GREEN	-	50	BLACK	ORANGE	RED
21	ORANGE	GREEN	-	51	WHITE	BLACK	ORANGE
22	BLACK	WHITE	RED	52	RED	ORANGE	BLACK
23	WHITE	BLACK	RED	53	GREEN	RED	BLUE
24	RED	BLACK	WHITE	54	ORANGE	BLACK	BLUE
25	GREEN	BLACK	WHITE	55	BLUE	BLACK	ORANGE
26	ORANGE	BLACK	WHITE	56	BLACK	ORANGE	GREEN
27	BLUE	BLACK	WHITE	57	WHITE	ORANGE	GREEN
28	BLACK	RED	GREEN	58	RED	ORANGE	GREEN
29	WHITE	RED	GREEN	59	GREEN	BLACK	BLUE
30	RED	BLACK	GREEN	60	ORANGE	GREEN	BLUE